



Stat-Tech™ ST7300-8045 EI DFB Carbonite

Acrylonitrile Butadiene Styrene

Key Characteristics

Product Description	
Permanent antistatic and high heat resistant ABS compound	
General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Filler / Reinforcement	• Glass Fiber, 5.0% Filler by Weight
Features	• Antistatic • High Heat Resistance
Appearance	• Dark Grey
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.09	1.09	ASTM D792
Molding Shrinkage	0.40 to 0.70 %	0.40 to 0.70 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ²	5800 psi	40.0 MPa	ASTM D638
Flexural Modulus ³	305000 psi	2100 MPa	ASTM D790
Flexural Strength ³	8700 psi	60.0 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact (Injection Molded)	5.6 ft·lb/in	300 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed	140 °F	60.0 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+10 to 1.0E+11 ohms	1.0E+10 to 1.0E+11 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.0295 in (0.750 mm)	HB	HB	
0.0591 to 0.118 in (1.50 to 2.99 mm)	HB	HB	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 185 °F	80.0 to 85.0 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	392 to 464 °F	200 to 240 °C
Mold Temperature	149 to 185 °F	65.0 to 85.0 °C

Injection Notes	
Injection Pressure: MED-HIGH	
Hold Pressure: MED-HIGH	
Screw Speed: MODERATE	
Back Pressure: LOW	

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Notes¹ Typical values are not to be construed as specifications.² 0.20 in/min (5.0 mm/min)³ 0.051 in/min (1.3 mm/min)**CONTACT INFORMATION****Americas**Mexico - Toluca
+52 722 2790200United States - Avon Lake
+1 440 930 1000**Asia**China - Shanghai
+86 21 5080 1188China - Shenzhen
+86 755 2969 2888China - Suzhou
+86 512 6823 24 38China - Tianjin
+86 22 2532 8818

India - Pune

Japan - Tokyo
+81-3-6261-3980Singapore - Singapore
+65 6861 9325Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849**Europe**Germany - Gaggenau
+49 7225 6802 0Spain - Barbastro (Huesca)
+34 974 310 314Turkey - Esenyurt - Istanbul – Turkey
+90 212 549 2256*Beyond Polymers.**Better Business Solutions. SM*

www.polyone.com

PolyOne Americas33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE**PolyOne Asia**No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188**PolyOne Europe**6 Giällewee
+352 269 050 35

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